HUCK®
STRUCTURAL BLIND FASTENER

EXTREMELY RESILIENT
HIGHLY RELIABLE
ABSOLUTELY SECURE

KVT
SOLUTIONEERING GROUP

JOINED TO LAST.




KVT
SOLUTIONEERING GROUP

- KVT-Fastening Group is an internationally well-known specialist for high-quality fastening and sealing applications. In both areas, KVT offers engineering solutions based on the wide product portfolio of the leading manufacturers in the market.
- Whether for the electronics and energy sector, the automotive and transportation industries, aviation and aerospace, engineering and construction, precision engineering, or medical equipment, high-performance solutions from KVT are found wherever absolutely safe and secure connections are essential. These small but extremely resilient components are applied where it matters most.
- KVT does not just supply standard products and individual components, but also provides close and active customer support in the search for ideal solutions, particularly when specific requirements must be fulfilled. This portfolio is complemented by a range of innovative tools and machines as well as, if needed, the integration into automated, serial production workflows.
- With over 80 years of engineering experience, solution-oriented expertise, as well as unique development and consulting skills, the KVT-Fastening Group stands for best-in-class reliability.

JOINED TO LAST. KVT

THE CENTER OF EXCELLENCE FOR HIGH-PERFORMANCE FASTENING TECHNOLOGY

HUCK® STRUCTURAL BLIND FASTENER – UNSHAKABLE, EVEN UNDER EXTREME STRESS

HUCK® structural blind fastener as well as specially designed rivet solutions are primarily used in the fields of transport, rail vehicles, bus and truck production, semitrailers, containers, and frame construction – fields that place great demands on components and materials.

CHALLENGE

The problem is the joining of two components made of the same or different materials, such as steel and plastic, with different strengths and material thicknesses. Above all, the joints must be able to withstand vibrations over a long period of time.

SOLUTION

HUCK® structural blind fastener live up to these most demanding requirements thanks to their enormous shear strength and great tensile strength. Even large components can be permanently joined without deformation.

ADVANTAGES

- Highly resistant to vibrations
- Ideally designed, nondetachable blind rivet joints
- Deformation-free joints without surface damage
- Virtually corrosion-free
- Range of tools for quick and easy installation

Contents

› All dimensions are specified in mm.

OVERVIEW OF STRUCTURAL BLIND FASTENER

HUCK®

Heavy-duty rivet series	Head shape	Use	Features of use	Rivet sleeve material	Rivet mandrel material	
Magna-Lok®	Domed head		Structural blind fastener with wide grip range and good hole filling. The mandrel is automatically locked to prevent detachment. The break point is flush-fit to the rivet body. Magna-Lok® seals the joint against splash water.	Aluminum	Aluminum	
				Steel	Steel	
				Stainless steel	Stainless steel	
Magna-Lok®	Countersunk head		Structural blind fastener with wide grip range and good hole filling. The mandrel is automatically locked to prevent detachment. The break point is flush-fit to the rivet body. Magna-Lok® seals the joint against splash water.	Aluminum	Aluminum	
				Steel	Steel	
				Stainless steel	Stainless steel	
Huck-Lok™	Domed head		The great vibration resistance of the Huck-Lok™ is achieved by a double-mandrel lock. The special bulge style prevents pulling through in combination with the locking mechanism on the blind side. Wide grip range and high shear strength.	Steel	Steel	
Magna-Bulb®	Domed head		Large contact surfaces paired with high clamping force are well suited for use in sheet-metal and plastic applications. The form-fit locked rivet mandrel provides security even under heavy component vibrations.	Steel	Steel	
Auto-Bulb®	Domed head		Auto-Bulb® offers optimum appearance and no danger of injury on the blind side. The projecting height of the bulge can be ideally adapted due to overlapping clamping ranges. High clamping force and a large blind side footprint offer optimum fatigue strength.	Steel	Steel	
BOM®	Collar head		The strutural blind fastener for the most demanding requirements in terms of clamping force and shear strength. The joint is sealed to prevent liquid from entering. The rivet mandrel breaks flush. BOM® provides the strength advantages of HUCK® lockbolt systems but is also made for blind installation from one side.	Steel	Steel	

OVERVIEW OF STRUCTURAL BLIND FASTENER

HUCK®

	Grip range [mm]	Rivet diameters							Catalog page
		4.8	6.4	7.9	9.5	12.7	15.9	19.4	
	Standard lengths (included in catalog)	1.6 – 11.1	2.0 – 15.9		3.0 – 14.2				**8**
	Standard lengths (included in catalog)	1.6 – 11.1	2.0 – 15.9		3.0 – 14.2				**9**
	Standard lengths (included in catalog)	1.6 – 11.1	2.0 – 15.9						**10**
	Standard lengths (included in catalog)	3.2 – 12.7	4.0 – 18.4						**11**
	Standard lengths (included in catalog)	3.2 – 12.7	4.0 – 18.4						**12**
	Standard lengths (included in catalog)	3.2 – 12.7	4.0 – 18.4						**13**
	Standard lengths (included in catalog)		2.0 – 22.2						**14**
	Standard lengths (included in catalog)	2.2 – 8.8	8.8 – 33.8						**15**
	Available upon request			3.8 – 15.2					
	Standard lengths (included in catalog)	2.2 – 9.8	2.8 – 9.8						**16**
	Available upon request	9.8 – 18.8	9.8 – 20.8						
	Standard lengths (included in catalog)		4.0 – 10.3	4.8 – 17.5	4.8 – 20.6				**17**
	Available upon request	2.4 – 19.8	10.3 – 23.0	20.7 – 27.0	20.7 – 33.3	6.4 – 41.3	6.4 – 38.1	6.4 – 31.7	

STRUCTURAL BLIND FASTENER

MAGNA-LOK® BLIND RIVET

HUCK®

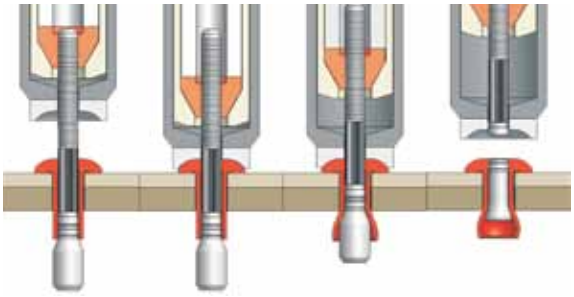
Domed head

Material

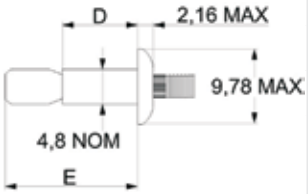
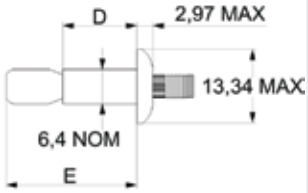
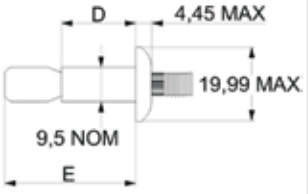
Body: Aluminum (AlMg5)
Mandrel: Aluminum (AlZn5, 5MgCu)

Tools see pages 18 – 21

INSTALLATION



3-D DATA: http://kvt.partcommunity.com

NOM rivet Ø		Order description	Body length D max.	Rivet length E max.					Installation	
									Setting tool	Pulling head
							[N]	[N]	Pneu./Hydr.	
4.8	1.6 – 6.9	**MGLP-B6-4**	10.54	17.15	4.9 – 5.1		2.220	2.670	2025L/2480L[1)] LH-224/ --- 202V	99-3303L 99-3303 99-3303
	5.5 – 11.1	**MGLP-B6-7**	14.53	20.96						
	1.6 – 11.1	**MGLP-B6-E**	14.53	24.13						
6.4	2.0 – 9.5	**MGLP-B8-6**	14.22	24.64	6.6 – 6.9		3.960	5.780	2025L/2480L[1)] LH-224/ --- 202V	99-3305L 99-3305 99-3305
	8.9 – 15.9	**MGLP-B8-10**	20.57	30.99						
	2.0 – 15.9	**MGLP-B8-E**	20.57	35.69						
9.5	3.0 – 14.2	**MGLP-B12-12**	21.34	41.91	9.9 – 10.3		8.450	13.120	255 / 2580[1)]	99-3329

[1)] This tool can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.

STRUCTURAL BLIND FASTENER

MAGNA-LOK® BLIND RIVET

HUCK®

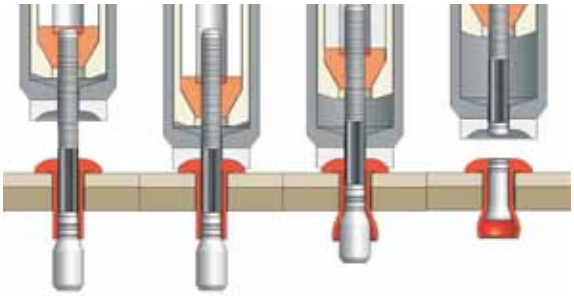
Domed head

Material

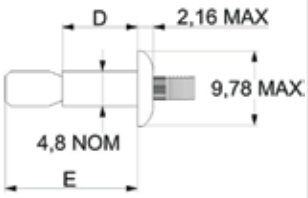
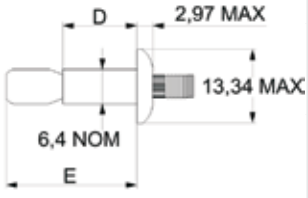
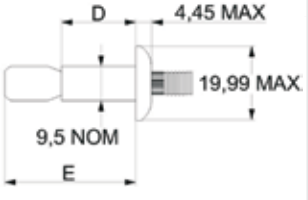
Body: Steel
Mandrel: Steel
Surface: Zinc-plated with clear chromate

Tools see pages 18 – 21

INSTALLATION



3-D DATA: http://kvt.partcommunity.com

NOM rivet Ø		Order description	Body length D max.	Rivet length E max.					Installation	
									Setting tool	Pulling head
							[N]	[N]	Pneu./Hydr.	
4.8	1.6 – 6.9	**MGLP-R6-4**	10.54	17.15	4.9 – 5.1		4.450	5.780	2025L/2480L[1)] LH-224/ --- 202V	99-3303L 99-3303 99-3303
	5.5 – 11.1	**MGLP-R6-7**	14.53	20.96						
	1.6 – 11.1	**MGLP-R6-E**	14.53	24.13						
6.4	2.0 – 9.5	**MGLP-R8-6**	14.22	24.64	6.6 – 6.9		8.230	11.120	2025L/2480L[1)] LH-224/ --- 202V	99-3305L 99-3305 99-3305
	8.9 – 15.9	**MGLP-R8-10**	20.57	30.99						
	2.0 – 15.9	**MGLP-R8-E**	20.57	35.69						
9.5	3.0 – 14.2	**MGLP-R12-12**	21.34	41.91	9.9 – 10.3		17.790	26.690	255 / 2580[1)]	99-3329

[1)] This tool can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.

STRUCTURAL BLIND FASTENERS

MAGNA-LOK® BLIND RIVET

HUCK®

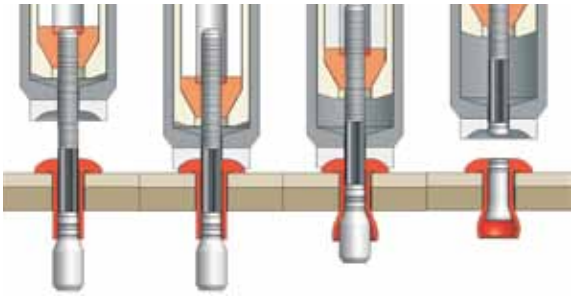
Domed head

Material

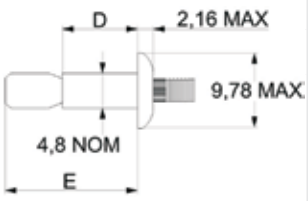
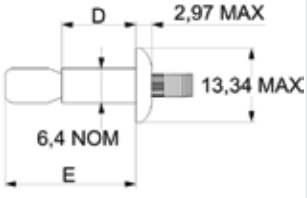
Body: Stainless steel 1.4310 (AISI 302)
Mandrel: Stainless steel 1.4303 (AISI 305)

Tools see pages 18 – 21

INSTALLATION



3-D DATA: http://kvt.partcommunity.com

NOM rivet Ø		Order description	Body length D max.	Rivet length E max.					Installation	
							[N]	[N]	Setting tool	Pulling head
									Pneu./Hydr.	
4.8	1.6 – 6.9	**MGLP-U6-4**	10.54	17.15	4.9 – 5.1		4.220	5.780	2025L/2480L[1)]	99-3303L
	5.5 – 11.1	**MGLP-U6-7**	14.53	20.96					LH-224/ ---	99-3303
									202V	99-3303
6.4	2.0 – 9.5	**MGLP-U8-6**	14.22	24.64	6.6 – 6.9		8.000	10.450	2025L/2480L[1)]	99-3305L
	8.9 – 15.9	**MGLP-U8-10**	20.57	30.99					LH-224/ ---	99-3305
									202V	99-3305

[1)] This tool can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.

MAGNA-LOK® BLIND RIVET

HUCK®

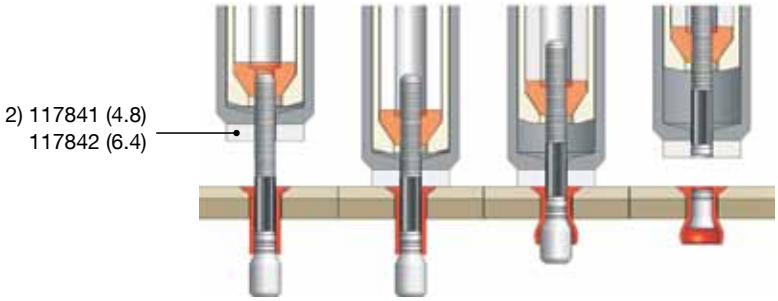
Countersunk head, 100°

Material

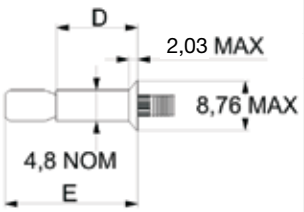
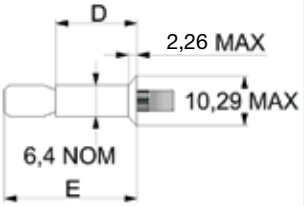
Body: Aluminum (AlMg5)
Mandrel: Aluminum (AlZn5,5MgCu)

Tools see pages 18 – 21

INSTALLATION



3-D DATA: http://kvt.partcommunity.com

NOM rivet Ø		Order description	Body length D max.	Rivet length E max.					Installation	
									Setting tool	Pulling head
							[N]	[N]	Pneu./Hydr.	
4.8	3.2 – 8.4	MGL100-B6-6	12.34	19.35	4.9 – 5.1		2.220	2.670	2025L/2480L[1] LH-224/ --- 202V	99-3303L[2] 99-3303[2] 99-3303
	7.8 – 12.7	MGL100-B6-9	16.59	23.60						
6.4	4.0 – 12.1	MGL100-B8-8	16.76	26.90	6.6 – 6.9		3.960	5.780	2025L/2480L[1] LH-224/ --- 202V	99-3305L[2] 99-3305[2] 99-3305
	10.5 – 18.4	MGL100-B8-12	23.11	33.25						

[1] This tool can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.
[2] The respective mouthpiece, 117841 (4.8) or 117842 (6.4), must be used to set countersunk head rivets. They are supplied with the respective pulling head as standard.

MAGNA-LOK® BLIND RIVET

HUCK®

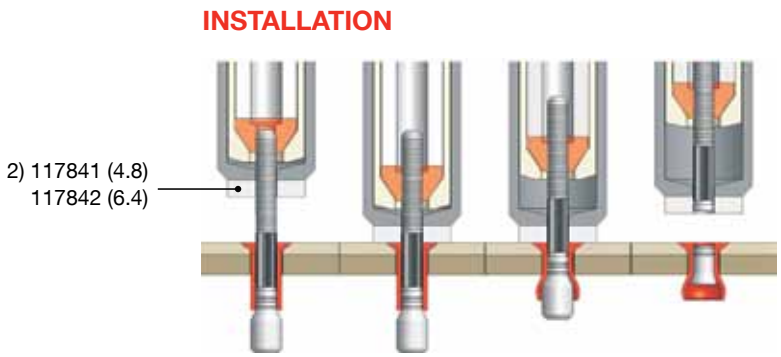
Countersunk head, 100°

Material

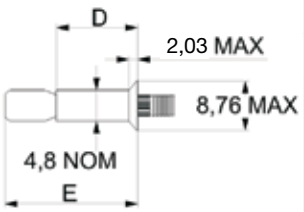
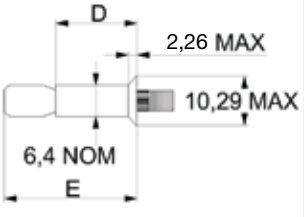
Body: Steel
Mandrel: Steel
Surface: Zinc-plated with clear chromate

Tools see pages 18 – 21

INSTALLATION



3-D DATA: http://kvt.partcommunity.com

NOM rivet Ø		Order description	Body length D max.	Rivet length E max.					Installation	
									Setting tool	Pulling head
							[N]	[N]	Pneu./Hydr.	
4.8	3.2 – 8.4	**MGL100-R6-6**	12.34	19.35	4.9 – 5.1		4.450	5.780	2025L/2480L[1] LH-224/ --- 202V	99-3303L[2] 99-3303[2] 99-3303
	7.8 – 12.7	**MGL100-R6-9**	16.59	23.60						
6.4	4.0 – 12.1	**MGL100-R8-8**	16.76	26.90	6.6 – 6.9		8.230	11.120	2025L/2480L[1] LH-224/ --- 202V	99-3305L[2] 99-3305[2] 99-3305
	10.5 – 18.4	**MGL100-R8-12**	23.11	33.25						

[1] This tool can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.
[2] The respective mouthpiece, 117841 (4.8) or 117842 (6.4), must be used to set countersunk head rivets. They are supplied with the respective pulling head as standard.

MAGNA-LOK® BLIND RIVET

HUCK®

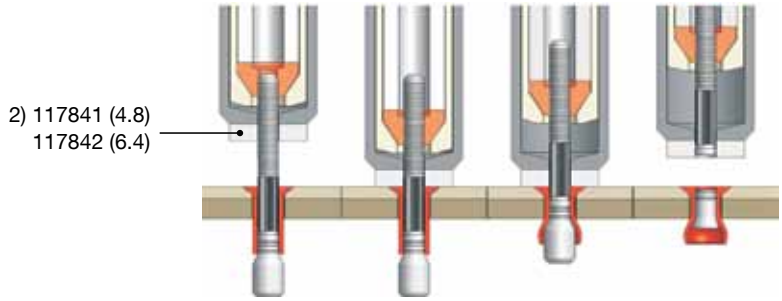
Countersunk head, 100°

Material

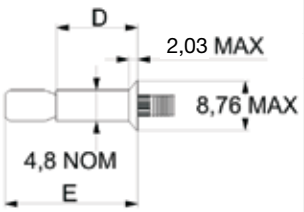
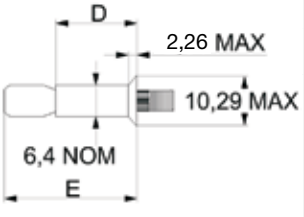
Body: Stainless steel 1.4310 (AISI 302)
Mandrel: Stainless steel 1.4303 (AISI 305)

Tools see pages 18 – 21

INSTALLATION



3-D DATA: http://kvt.partcommunity.com

NOM rivet Ø		Order description	Body length D max.	Rivet length E max.					Installation	
									Setting tool	Pulling head
							[N]	[N]	Pneu./Hydr.	
4.8	3.2 – 8.4	**MGL100-U6-6**	12.34	19.35	4.9 – 5.1		4.220	5.780	2025L/2480L[1] LH-224/ --- 202V	99-3303L[2] 99-3303[2] 99-3303
	7.8 – 12.7	**MGL100-U6-9**	16.59	23.60						
6.4	4.0 – 12.1	**MGL100-U8-8**	16.76	26.90	6.6 – 6.9		8.000	10.450	2025L/2480L[1] LH-224/ --- 202V	99-3305L[2] 99-3305[2] 99-3305
	10.5 – 18.4	**MGL100-U8-12**	23.11	33.25						

[1] This tool can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.
[2] The respective mouthpiece, 117841 (4.8) or 117842 (6.4), must be used to set countersunk head rivets. They are supplied with the respective pulling head as standard.

HUCK-LOK™ BLIND RIVET

HUCK®

Domed head

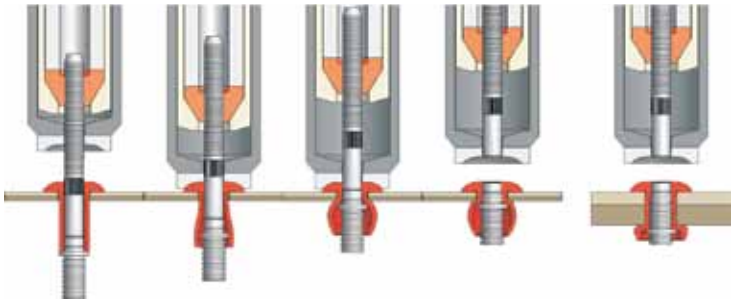
Material

Body: Steel
Mandrel: Steel
Surface: Zinc-plated with clear chromate

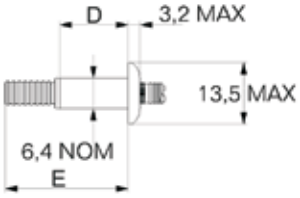
Tools see pages 18 – 21

Grip range 22.2 to 28.6 mm and
25.4 to 31.8 mm are available upon request.

INSTALLATION



3-D DATA: http://kvt.partcommunity.com

NOM rivet Ø		Order description	Body length D max.	Rivet length E max.					Installation	
							[N]	[N]	Setting tool	Pulling head
6.4	2.0 – 9.5	**HKLP-R8-6**	14.2	28.3	6.7 – 7.0		8.450	15.570	2025L/2480L[1)] LH-224/ --- 202V	99-3305L 99-3305 99-3305
	4.8 – 11.1	**HKLP-R8-7**	15.8	29.9						
	9.5 – 15.9	**HKLP-R8-10**	20.6	34.7						
	12.7 – 19.1	**HKLP-R8-12**	23.7	37.9						
	15.9 – 22.2	**HKLP-R8-14**	26.9	41.1						

[1)] This tool can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.

MAGNA-BULB® BLIND RIVET

HUCK®

Domed head

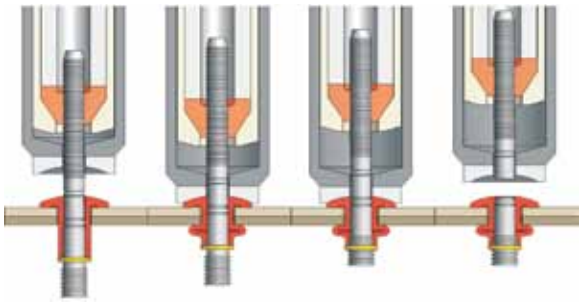
Material

Body: Steel
Mandrel: Steel
Surface: Zinc-plated with clear chromate

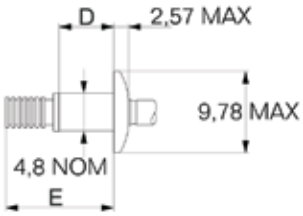
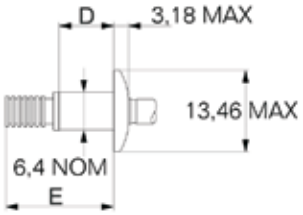
Tools see pages 18 – 21

Other rivet diameters 7.9 mm (3.8 to 6.4 mm) and other grip ranges of the below-mentioned types are available upon request.

INSTALLATION



3-D DATA: http://kvt.partcommunity.com

NOM rivet Ø		Order description	Body length D max.	Rivet length E max.					Installation	
									Setting tool	Pulling head
							[N]	[N]	Pneu./Hydr.	
4.8	2.2 – 3.8	MBP-R6-M3	9.91	17.1	4.9 – 5.1		4.890	7.560	2025L/2480L[1] LH-224/ --- 202V	99-3303L 99-3303 99-3303
	3.2 – 4.8	MBP-R6-M4	10.90	17.7						
Upon re-quest!	4.2 – 5.8	MBP-R6-M5	11.89	18.6						
	5.2 – 6.8	MBP-R6-M6	12.90	19.7						
	7.2 – 8.8	MBP-R6-M8	14.91	21.7						
6.4	1.5 – 3.5	MBP-R8-M2	11.48	19.3	6.6 – 6.9		8.900	16.010	2025L/2480L[1] LH-224/ --- 202V	99-3305L 99-3305 99-3305
	2.8 – 4.8	MBP-R8-M3	12.75	21.9						
	3.8 – 5.8	MBP-R8-M4	13.77	23.9						
	5.8 – 7.8	MBP-R8-M6	15.77	23.9						
	7.8 – 9.8	MBP-R8-M8	17.78	25.9						
	8.8 – 10.8	MBP-R8-M9	18.77	26.9						
	10.8 – 12.8	MBP-R8-M11	20.78	28.9						
	12.8 – 14.8	MBP-R8-M13	22.78	30.9						

[1] This tool can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.

STRUCTURAL BLIND FASTENERS

AUTO-BULB® BLIND RIVET

HUCK®

Domed head

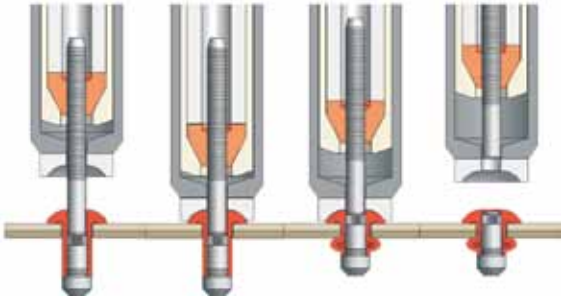
Material

Body: Steel
Mandrel: Steel
Surface: Zinc-plated with clear chromate

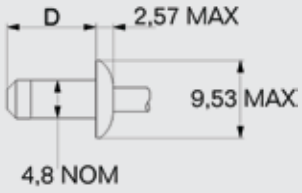
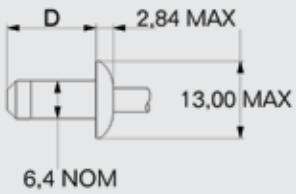
Tools see pages 18 – 21

Other grip ranges of the below-mentioned types are available upon request.

INSTALLATION



3-D DATA: http://kvt.partcommunity.com

NOM rivet Ø		Order description	Rivet-length D max.					Installation	
								Setting tool	Pulling head
						[N]	[N]	Pneu./Hydr.	
4.8 Upon re-quest!	2.2 – 3.8	ABP-R6-M3	12.95	4.9 – 5.1		3.780	5.340	2025L/2480L[1] LH-224/ --- 202V	99-3303L 99-3303 99-3303
	3.2 – 4.8	ABP-R6-M4	13.97						
	4.2 – 5.8	ABP-R6-M5	14.96						
	5.2 – 6.8	ABP-R6-M6	15.98						
	6.2 – 7.8	ABP-R6-M7	16.97						
	7.2 – 8.8	ABP-R6-M8	17.98						
	8.2 – 9.8	ABP-R8-M9	18.97						
6.4	2.8 – 4.8	ABP-R8-M3	17.09	6.7 – 6.9		7.120	11.570	2025L/2480L[1] LH-224/ --- 202V	99-3305L 99-3305 99-3305
	3.8 – 5.8	ABP-R8-M4	18.11						
	4.8 – 6.8	ABP-R8-M5	19.10						
	5.8 – 7.8	ABP-R8-M6	20.12						
	6.8 – 8.8	ABP-R8-M7	21.11						
	7.8 – 9.8	ABP-R8-M8	22.12						

[1] This tool can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.

BOM® BLIND RIVET

HUCK®

Collar head

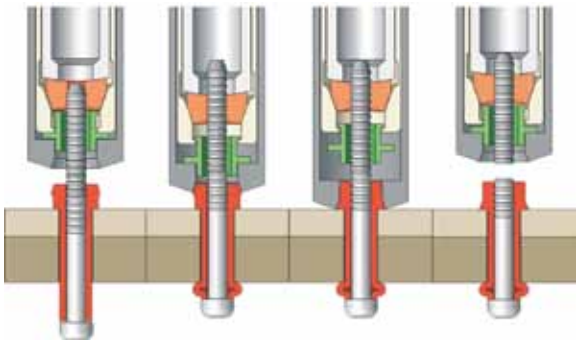
Material

Body: Steel, Zinc-plated, with wax film
Mandrel: Steel, black, oiled

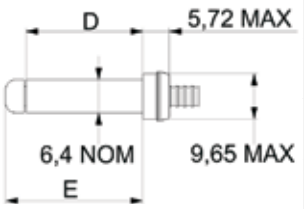
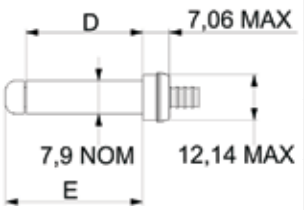
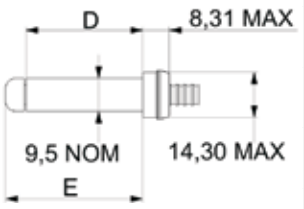
Tools see pages 18 – 21

Other rivet diameters (4.8 mm, 12.7 mm, 15.9 mm, 19.1 mm) and other grip ranges of the below-mentioned types are available upon request.

INSTALLATION



3-D DATA: http://kvt.partcommunity.com

NOM rivet Ø		Order description	Body length D max.	Rivet length E max.					Installation	
									Setting tool	Pulling head
							[N]	[N]	Pneu./Hydr.	
6.4	4.0 – 5.6	BOM-R8-3	13.28	17.32	7.0 – 7.4		14.460	22.690	255 / 2580[1)]	99-830-1
	5.6 – 7.2	BOM-R8-4	14.86	18.92						
	7.2 – 8.8	BOM-R8-5	16.46	20.50						
	8.8 – 10.3	BOM-R8-6	18.03	22.10						
7.9	4.8 – 7.9	BOM-R10-4	17.65	22.23	8.8 – 9.4		23.130	35.810	---- / 2580[1)]	99-769
	7.9 – 11.1	BOM-R10-6	20.83	25.40						
	11.1 – 14.3	BOM-R10-8	24.00	28.58						
	14.3 – 17.5	BOM-R10-10	27.18	31.75						
9.5	4.8 – 7.9	BOM-R12-4	19.46	24.61	10.5 – 11.0		32.250	49.380	---- / 2580[1)]	99-1272
	7.9 – 11.1	BOM-R12-6	22.63	27.79						
	11.1 – 14.3	BOM-R12-8	25.81	30.96						
	14.3 – 17.5	BOM-R12-10	28.98	34.14						
	17.5 – 20.6	BOM-R12-12	32.16	37.31						

[1)] This tool can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.

TOOLS STRUCTURAL BLIND FASTENER

OVERVIEW

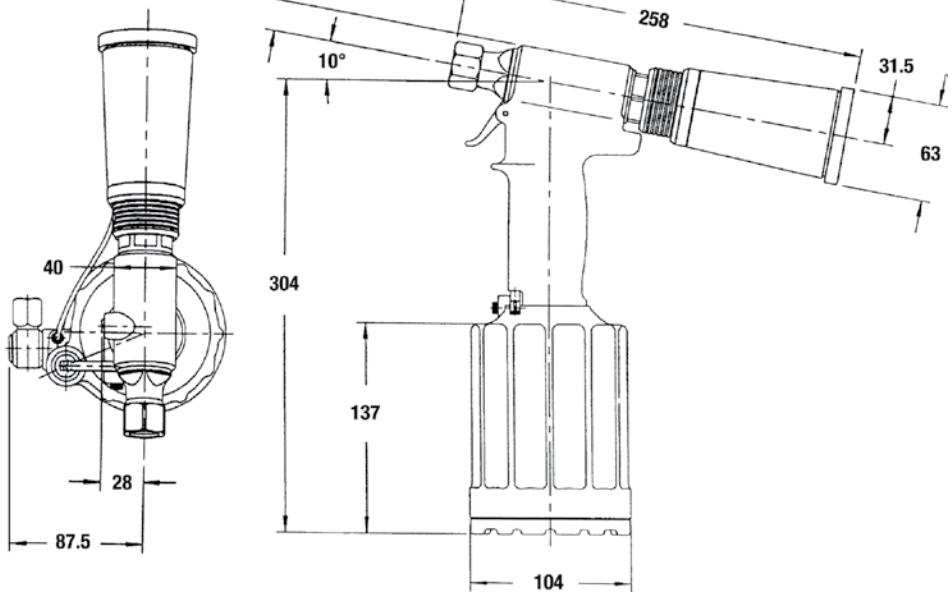
HUCK®

	NOM rivet ∅	Pneumatic tools				Hydraulic tools The hydraulic tools can only be operated in combination with the HK 432-2 powering and the HS-10-MCE hose set.	
		202V	LH-224	255	2025 L/LB	2480 L	2580
		Tension head	Tension head	Tension head	Tension head	Tension head	Tension head
Magna-Lok®	**4.8**	99-3303	99-3303		99-3303 L	99-3303 L	
	6.4	99-3305	99-3305		99-3305 L	99-3305 L	
	9.5			99-3329			99-3329
Huck-Lok™	**6.4**	99-3305	99-3305		99-3305 L	99-3305 L	
Magna-Bulb®	**4.8**	99-3303	99-3303		99-3303 L	99-3303 L	
	6.4	99-3305	99-3305		99-3305 L	99-3305 L	
	7.9			99-3307			99-3307
Auto-Bulb®	**4.8**	99-3303	99-3303		99-3303 L	99-3303 L	
	6.4	99-3305	99-3305		99-3305 L	99-3305 L	
BOM®	**6.4**			99-830-1			99-830-1
	7.9						99-769
	9.5						99-1272

PNEUMATIC TOOL 202V WITH VACUUM SYSTEM

HUCK®

Weight:	2.3 kg
Air pressure:	5.5 to 6.9 bar
Tensile force:	17.3 kN (at 6.2 bar)
Max. power stroke:	18.9 mm
Air consumption:	244 l/min at 30 cycles/min

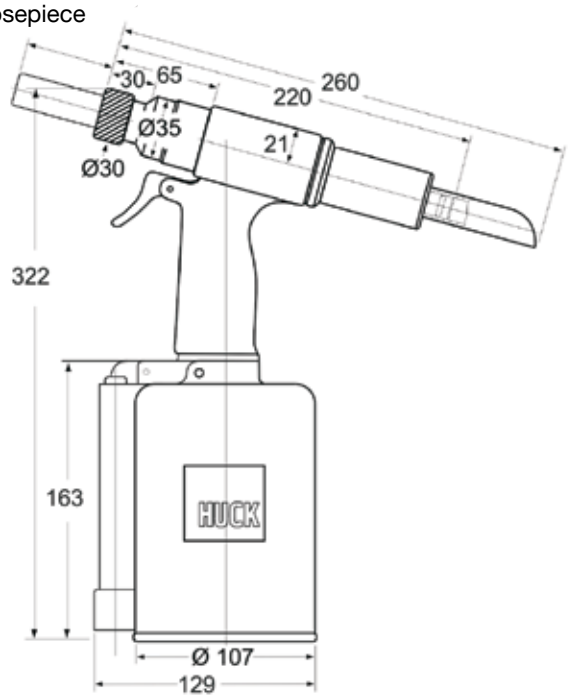


PNEUMATIC TOOL LH-244

depending on nosepiece

Weight:	2,8 kg
Air pressure:	6,2 to 6,9 bar
Tensile force:	19 kN (at 6,2 bar)
Max. power stroke:	21 mm

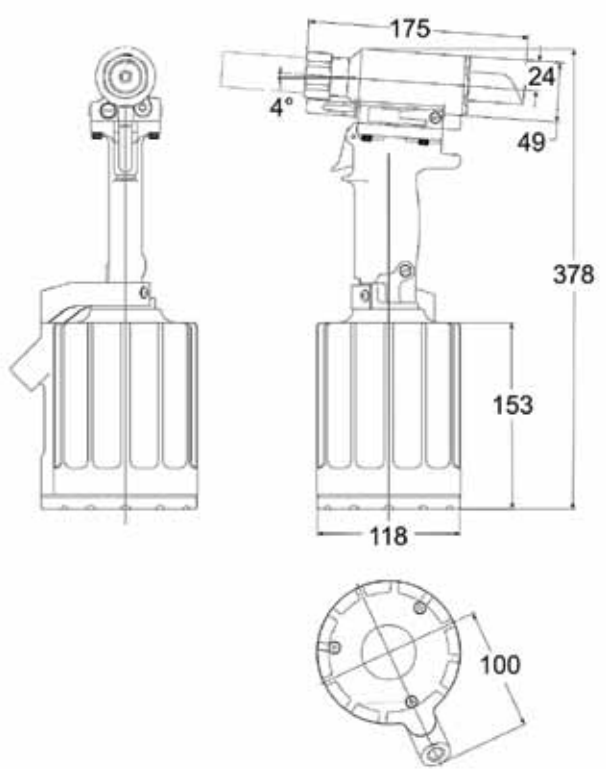
The tool is also available with a mandrel collection container under the designation “LH-244 B” (without picture).



PNEUMATIC TOOL 255

HUCK®

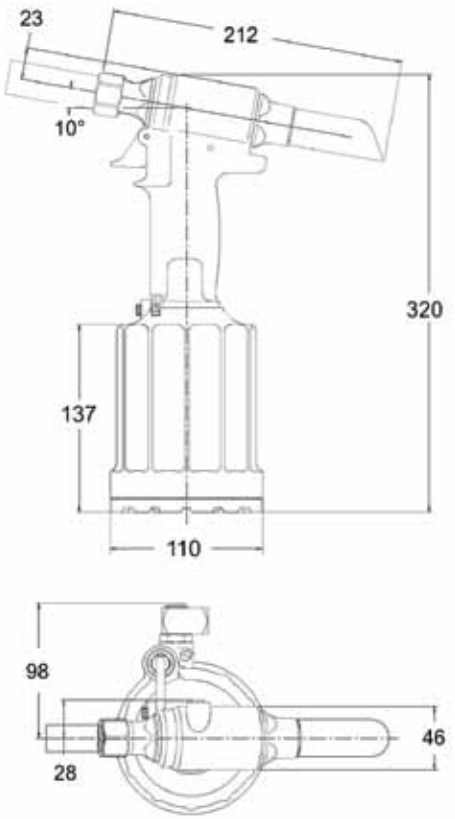
Weight:	4 kg
Air pressure:	6.2 to 6.9 bar
Tensile force:	34.5 kN (at 6.2 bar)
Max. power stroke:	15.9 mm



PNEUMATIC TOOL 2025 L

Weight:	2.6 kg
Air pressure:	6.2 to 7.6 bar
Tensile force:	19 kN (at 6.2 bar)
Max. power stroke:	17 mm
Air consumption:	1.3 l/stroke

The tool can also be supplied with a mandrel collection container under the designation “LH-244 B” (without picture).

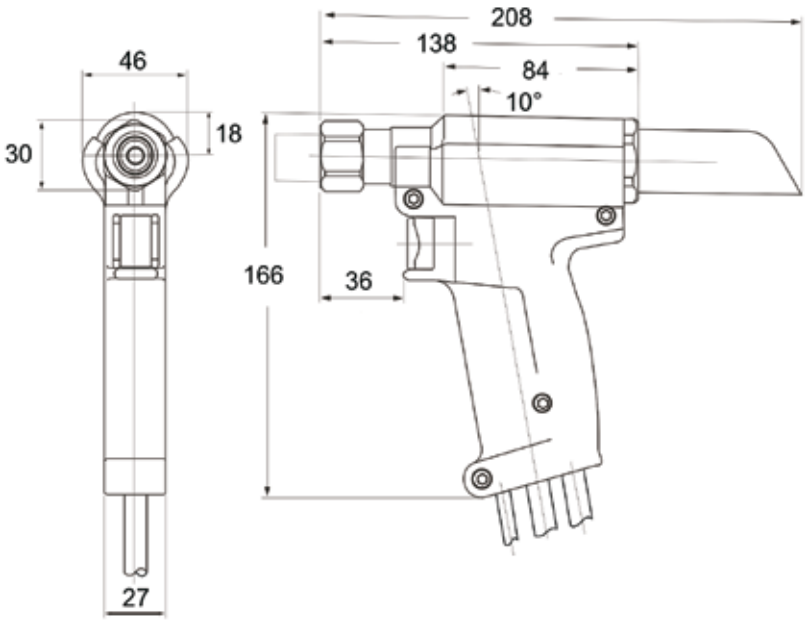


TOOLS STRUCTURAL BLIND FASTENER

HYDRAULIC TOOL 2480 L

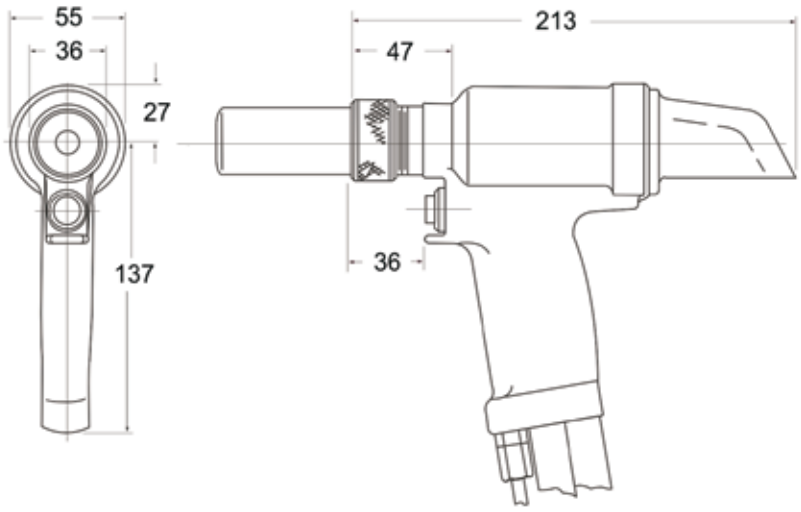
HUCK®

Weight:	1,0 kg
Tensile force:	25.4 kN (bei 580 bar)
Max. power stroke:	20.6 mm
Power stroke:	580 bar
Return stroke:	220 bar



HYDRAULIC TOOL 2580

Weight:	3.0 kg
Tensile force:	47.6 kN (at 510 bar)
Max. power stroke:	24 mm
Power stroke:	510 bar
Return stroke:	220 bar



HYDRAULIC-AGGREGATE HK 432-2

Max. force pressure:	580 bar
Max. return stroke:	300 bar
Dimensions:	540 x 470 x 565 mm (LxWxH)
Connection:	50 Hz, 3 x 220V, 3 x 400V
Motor:	2.2 kW

The pump is controlled based on the work demand.
It switches to standby after the work stroke.

KVT FASTENING AND SEALING TECHNOLOGY

HUCK®

› KOENIG-EXPANDER® Plugs

› Blind rivet nuts

› Blind rivet technology

› Thread inserts

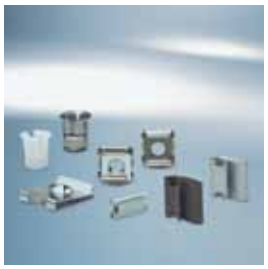
› Self-clinching fasteners

› Stud welding systems

› Lock nuts

› Bonding fasteners

› Access solutions



› Quick fastening elements and clips

› Quick release pins and spring plungers

› Adhesives and sealants [1)]

› Construction fasteners [2)]

› Special processes [1)]

› Pressure intensifiers [3)]

› Screw technology

› Installation technology

› Quick connectors [4)]

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1) Not available in Germany
2) Only available in Switzerland
3) Not available in Switzerland
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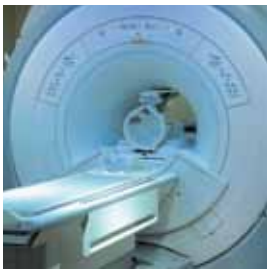
› Electrical engineering

› Energy technology

› Automotive



› Medical technology

› Transportation

› Construction industry

› Precision engineering

› Aviation and aerospace

› Hydraulics and industry

› Mechanical engineering

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