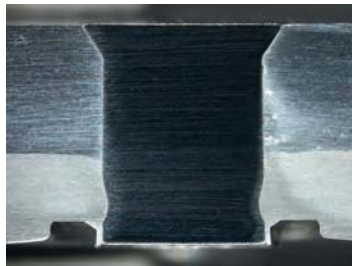
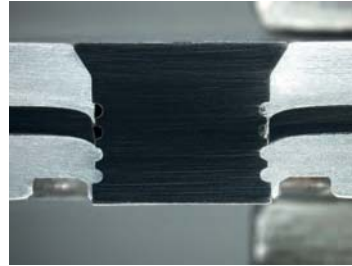


## Punching Rivet and Composites ...

Multigrade Rivet according to  
Works Standard 492 1  
Light-alloy  $t = 1,7 \text{ mm} +$   
22MnB5  $t = 0,8 \text{ mm} +$   
Light-alloy  $t = 1,7 \text{ mm}$



Punching Rivet according to  
Works Standard 492 0  
Magnesium  $t = 3,0 \text{ mm} +$   
Light-alloy  $t = 2,0 \text{ mm}$

Special Rivet according to  
Works Standard 492 0  
FRP  $t = 2,3 \text{ mm} +$   
Light-alloy  $t = 1,7 \text{ mm}$



## Repair with Hand Riveter ...

For small piece numbers or repair jobs, a rechargeable battery-operated manual riveter can be used together with suitable solid punched rivets. One battery charge is sufficient for around 300 riveting operations.

A full charge takes around 60 minutes.  
The riveter can also be operated directly from a 230V mains connection.  
The riveting operation requires access on both sides.



Battery Hand Riveter