



WAGENER & SIMON WASI GMBH & CO. KG

EMIL - WAGENER - STRASSE 42289 WUPPERTAL

Tel. +49 (0) 202 - 26 32 - 111 Fax +49 (0) 202 - 26 32 - 310

www.wasi.de spezial@wasi.de

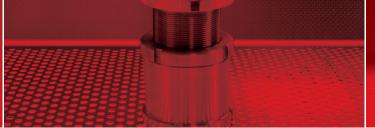














SPECIAL PARTS

GEOMETRY

Fasteners deviating from the norm tables or from the criteria defined in the WASI standards (reworking).

Fasteners according to individual customer drawings (customised products)



After reworking drawing of a hexagon head screw DIN 931-M16

EXAMPLES

- tapping screw threads
- slot-milling, turning cone points
- drilling, splint whole drilling

Custom made parts

- stamping, cutting, bending
- turning, milling
- forging, casting
- welding
- pressing

SPECIAL MATERIALS

Fasteners made of special materials

Hexagon head screw DIN 933 - M16x35

Duplex stainless steel mat.-no.: 1.4462

1.4305 (A1) / AISI 303

1.4541 (A3) / AISI 321

1.4539 / AISI 904L

1.4529

1.7709

Hastelloy

Titan

1.4571 (A5) / AISI 316Ti

1.4462 / AISI 329 LNIF51

1.4828 / AISI 302B / 309

treatment of surface - locking features for safety

Fastening elements with special

- increased protection

SURFACE TREATMENT

- improvement of conductivity
- perfect visual appearance



Coated fastening elements: PFTE, powder, Tuflok, gilding

PRECISION LEVELLING ADJUSTERS

Patented levelling elements (stainless steel or zinced steel) for adjusting, connecting and levelling all kinds of machines and plants

LEVELLING TECHNIQUE

BALL JOINTED LEVELLING FEET

High quality ball jointed levelling feet (stainless steel or nickelplated steel) for assembling and levelling machines, units and apparats

STANDARD PARTS

Stainless steel fasteners defined in tables for standard parts or WASI standards (see WASI gross price list)

Goods certified by TÜV made of the steel grades A2 and A4 stamped according to AD-W2. Articles with different tensile strength classes like for example 50, 70, 80.



Ball head precision leveller with locking nut zinced steel - type: KVSK 50-22

Diverse ball jointed levelling feet

Standard parts

Reworking for example :

- shortening to special length

- soldering, splicing

Chemical screw locking:

- adhesive coating (for example Precote)
- locking coating

Galvanic coating:

- galvanizing
- nickel-plating
- copper-plating
- chromium-plating
- Dacromet-coating
- gold-plating, silver-plating

Application of lubricants and coatings:

- Waxed coatings
- PFTE coatings
- finishing / powder-coating

EXAMPLES

- niveau levelling adjuster
- ball head precision adjuster
- precision leveller
- ball head precision leveller
- ball shim

- articulating feet
- swivel feet
- fixed stud levelling feet
- simple feet
- machine mounts

EXAMPLES

DIN

IS0

UNI WS