



ORNIT ......Blind Rivets

Ornit Blind Rivets has manufactured blind rivets since 1975. Ornit provides unique custom-designed fastening solutions for the automotive, constructive, electronic and industrial markets. Ornit's product lines are designed for a wide range of applications in all markets.

The company's portfolio includes structural rivets, roofing rivets, multi-grip rivets and other fastening devices made from various alloy combinations of aluminium, steel and stainless steel.

### Quality

Ornit's high standards and top quality products are ensured by quality assurance procedures at all stages of production.

#### **International Standards**

Ornit manufactures in compliance with the IFI and DIN standards according the product. Ornit's dedication to performance excellence has led us to be awarded with the ISO/TS 16949 and ISO 9001:2000 certifications.

### **Research and Development**

Ornit's R&D department is equipped with the latest technology and a highly experienced and knowledgeable team ready to face any challenge. Their expertise provides Ornit's customers with ideal solutions for any fastening application.

#### **Customers**

Ornit's products are exported around the world, i.e. Europe, Australia, South Africa, Far East and Latin America.

Ornit established a subsidiary company in the USA, Ornit Inc. to support the distribution of our products in North America.

Ornit is the leading distributor of fasteners in Israel.

#### **Ornit's Vision**

Ornit, a global company, remains on the front line in the fastening industry by researching, developing and manufacturing innovative fastening solutions.

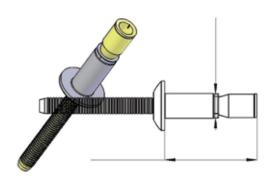
### **Ornit's Objectives**

- To continue to learn, understand and foresee the customers' changing desires and ambitions.
- To provide creative, flexible and competitive fastening solutions for customers worldwide.
- To maintain close business relationships with our customers.
- To remain uncompromising on product quality by implementing quality assurance regulations and maintaining international standards.
- To maintain high service standards by meeting our customers needs.
- To broaden Ornit's worldwide activities through product development.
- To invest in Ornit's human resources.



## Ornilock & Or-Bolt

Multi-grip, structural breakstem fasteners, with internal (Ornilock) or external (Or-Bolt) locking mechanisms.



### Key features include:

Features	Benefits
Excellent multi-grip performance.	Simplifies stock control. Reduces operator error. Accommodates a wide variety of material thicknesses.
Excellent hole fill capabilities.	Ideal for oversized, irregular or misaligned holes. Creates a consistently high strength, vibration resistant joint.
Positively retained stem.	Secure, vibration resistant joint.
Visible locking element.	Quick, easy inspection.
Optional decorative caps.	Enhances corrosion and water resistance properties. Complements adjacent, joint material colour.

### **Assembly Applications:**











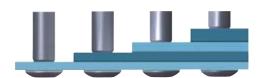




Satellite dishes



Steel floor fastening





Pedestrian bridges



# **Ornilock Steel**

## Protruding Head ......

**Before Installation** 

After Installation

**Body Material:** Low Carbon Steel **Body Finish:** Zinc Plated Cr VI free

**Mandrel Material:** Medium Carbon Steel **Mandrel Finish:** Zinc Plated Cr VI free





	Dimensions - Nominal																										
			M		ART.No		¥ A		MIN	<b>▼</b> MAX																	
	mm / inch	mm / inch	mm / inch	mm / inch		mm	inch	mm	inch	mm	inch																
				3.0	M48105P	10.5	.413	1.6	.063	6.9	.272	4,000															
4.8 3/16"	4.9-5.1 .192200	2.10 .082	9.8 . <mark>386</mark>								3.0 .118	M48145P	14.5	.571	5.4	.213	11.1	.437	3,000								
G/ 10	.102 .200	.002	.000	.110	MS48145P	14.5	.571	1.6	.063	11.1	.437	3,000															
					M65142P	14.2	.599	2.0	.079	9.5	.374	2,000															
				4.0 .157										-	-					M65205P	20.5	.807	8.9	.350	15.9	.626	1,500
6.5 1/4"	6.62-6.9 .260271	2.8 .110	13.0 .512														MS65205P	20.5	.807	2.0	.079	15.9	.626	1,500			
1/4	.200 .271	.110	.012														.157	.15/	.157	.157	.157	M65270P	27.0	1.063	15.9	.626	22.5
					MS65270P	27.0	1.063	8.9	.350	22.5	.886	1,000															

Forces - Nominal									
ART.No									
	kg / Lbs.	kg / Lbs.							
M48105P - MS48145P	630 / 1389	545 / 1 <mark>201</mark>							
M65142P - MS65275P	1250 / <mark>2750</mark>	1000 / 2200							

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## **Ornilock Steel**

### 100° Countersunk Head.....

**Body Material:** Low Carbon Steel **Body Finish:** Zinc Plated Cr VI free

**Mandrel Material:** Medium Carbon Steel **Mandrel Finish:** Zinc Plated Cr VI free

#### **Before Installation**

### After Installation





	Dimensions - Nominal											
					ART.No	ARI.No			MIN	<b>▼</b> MAX		
	mm / inch	mm / inch	mm / inch	mm / inch		mm	inch	mm	inch	mm	inch	
4.8	4.9-5.1	1.80	8.6	3.0	M48123K	12.3	.484	3.2	.126	8.4	.331	4,000
3/16"	.192200	.071	.339	.118	M48165K	16.5	.650	7.8	.307	12.7	.500	3,000
	0.00.00	0.0	40.0	4.0	M65167K	16.7	.657	4.1	.161	12.1	.476	2,000
6.5	6.62-6.9	2.0	10.0	4.0								
1/4"	.260271	.079	.394	.157	M65230K	23.0	.906	10.6	.417	18.4	.724	1,500

Forces - Nominal									
ART.No		<b>\</b>							
	kg / Lbs.	kg / Lbs.							
M48123K - M48165K	630 / <mark>1386</mark>	545 / 1 <mark>201</mark>							
M65167K - M65230K	1250 / <mark>2750</mark>	1000 / 2200							

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## **Ornilock Aluminium**

### Protruding Head......

**Before Installation** 

**After Installation** 

**Body Material:** 

Aluminiun Alloy 5.0 AlMg or equivalent **Body Finish:** Bright finish surface

Mandrel Material: Aluminiun Alloy 7075 or equivalent

Mandrel Finish: Bright finish surface





Dimensions - Nominal													
			M		ART.No		<b>Y</b>		MIN	<b>▼</b> MAX			
	mm / inch	mm / inch	mm / inch	mm / inch		mm	inch	mm	inch	mm	inch		
					MH48105P	10.5	.413	1.6	.063	6.9	.272	4,000	
4.8 3/16"	4.9-5.1 .193201	2.10 .082	9.8 . <mark>386</mark>	3.0 .118	MH48145P	14.5	.571	5.4	.213	11.1	.437	3,000	
3/10	.100 .201	.002	.550	.300	.110	MHS48145P	14.5	.571	1.6	.063	11.1	.437	3,000
6.5	6.62-6.9	2.80	13.0	4.0	MH65142P	14.2	.559	2.0	.079	9.5	.374	2,000	
1/4"	.260271	.110	.512	.157	MH65205P	20.5	.807	8.9	.350	15.9	.626	1,500	
.,-	.200 .27 1	0			MHS65205P	20.5	.807	2.0	.079	15.9	.626	1,500	

Forces - Nominal									
ART.No		<b>↓</b>							
	kg / Lbs.	kg / Lbs.							
MH48105P - MHS48145P	275 / 606	230 / 507							
MH65142P - MHS65205P	590 / 1300	404 / 890							

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# Ornilock Stainless Steel Protruding Head...

Body Material: Austenitic Stainless Steel AISI 304 Cu

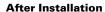
**Body Finish:** Natural

**Mandrel Material:** 

Austenitic Stainless Steel AISI 304 Cu

**Mandrel Finish:** Natural









	Dimensions - Nominal													
			M		ART.No		<b>▼</b>		⊞∐ MIN	MAX				
	mm / inch	mm / inch	mm / inch	mm / inch		mm	inch	mm	inch	mm	inch			
					MN48105P	10.5	.413	1.6	.063	6.9	.272	4,000		
4.8 3/16"	4.9-5.1 .192200	2.10 .082	9.8 . <mark>386</mark>	3.0 .118	MN48145P	14.5	.571	5.4	.213	11.1	.437	3,000		
3/10	.102 .200	.002	.500	.110	.110	.110	MNS48145P	14.5	.571	1.6	.063	11.1	.437	3,000
					MN65142P	14.2	.559	2.0	.079	9.5	.374	2.000		
6.5	6.62-6.9	2.80	13.0	4.0								2,000		
1/4"	.260271	.110	.512	.157	MN65205P	20.5	.807	8.9	.350	15.9	.626	1,500		
					MNS65205P	20.5	.807	2.0	.079	15.9	.626	1,500		

Forces - Nominal								
ART.No		<b>\$</b>						
	kg / Lbs.	kg / Lbs.						
M48105P - MNS48145P	590 / 1 <mark>298</mark>	430 / 946						
MN65142P - MNS65205P	1150 / <mark>2530</mark>	910 / 2002						

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# Ornilock Stainless Steel 100° Countersunk Head.

Body Material: Austenitic Stainless Steel AISI 304 Cu

**Body Finish:** Natural

**Mandrel Material:** 

Austenitic Stainless Steel AISI 304 Cu

Mandrel Finish: Natural



**Before Installation** 

#### **After Installation**



Dimensions - Nominal												
					ART.No		, <u>▼</u> <b>★</b>		MIN	MAX		
	mm / inch	mm / inch	mm / inch	mm / inch		mm	inch	mm	inch	mm	inch	
4.8	4.9-5.1	1.80	8.6	3.0	MN48123K	12.3	.484	3.2	.126	8.4	.331	3,000
3/16"	.192200	.071	.339	.118	MN48165K	16.5	.650	7.8	.307	12.7	.500	2,000
0.5	0.00.00	0.0	10.0	4.0	MN65167K	16.7	.657	4.1	.161	12.1	.476	2,000
6.5 1/4"	6.62-6.9	2.0 .079	10.0 .394	4.0 .157	MN65230K							
	.200 .271	.070	.004	.107	IVIIVOSZSUK	23.0	.906	10.6	.417	18.4	.724	1,500

Forces - Nominal								
ART.No		<b>↓</b>						
	kg / Lbs.	kg / Lbs.						
MN48123K - MN48165K	590 / 1298	430 / 946						
MN65167K - MN65230K	1150 / 2530	910 / 2002						

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### ORNIT BLIND RIVETS



Construction



Domestic Appliances



Electronics



Automotive



Commercial Vehicles



Railways



Sola

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