



民族品牌 国际品质

National Brand  
International Quality

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CHINA IKING INDUSTRIAL GROUP CO.,LTD  
中国艾科实业有限公司



## 中国螺柱焊 天津艾科造

China Stud Welding Made by IKING Group

“艾科”品牌螺柱焊机广泛运用到各类工业项目  
IKING stud welding products been used in many fields



Steel bridge construction



Automobile manufacture



Steel construction project



Industrial boiler



Nuclear power plant



Shipbuilding Industry





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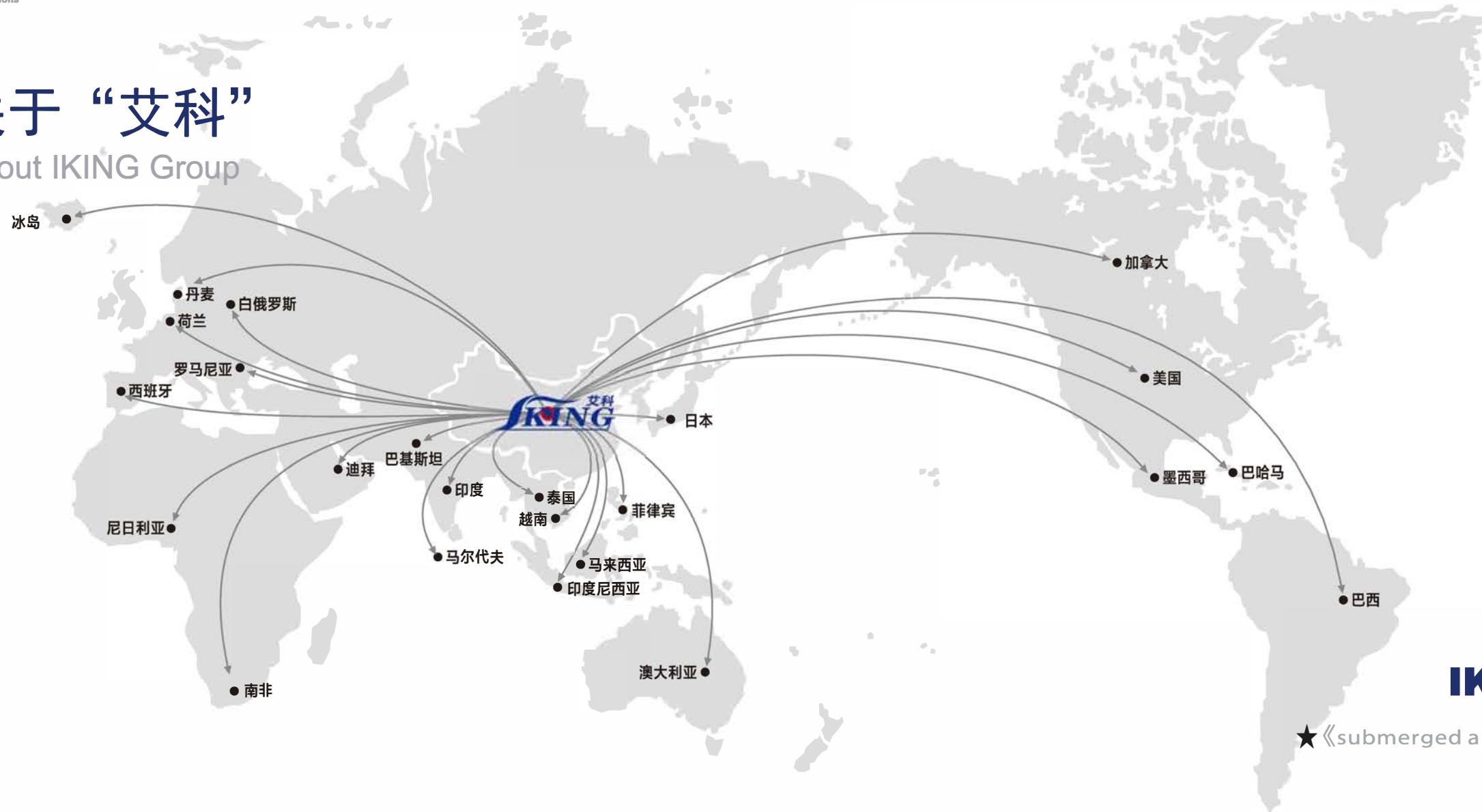
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# 关于“艾科”

## About IKING Group



Being aimed to "Professional, Focused, Expertise", and taking "Good Faith, Innovation, High Quality, Development" as the guidelines, we win the high reputation of "National Brand but with International Quality".

"IKING" is our brand, for over nine major series with several models, our products enjoy good popularity by over dozens of countries and areas.

### IKING PATENT

★《submerged arc stud welding machine & Operation》★  
invention patent

★《Gun cooling device》★  
invention patent

★《Lightening protection stud welding machine》★  
utility model patent

★《Capacitor discharge stud welding machine》★  
utility model patent

★《Submerged arc stud welding machine flux hopper》★  
utility model patent

## IKING "TWELVE" CHINA FIRST

1. First company to R&D the stud welding machine.
2. First company to launch "3150A stud welding machine test bench".
3. First company focused on researching the bolt welding process.
4. Chief editor for the first issued stud welder standard in China: JB/T8323-96 "Stud Welding Machine".
5. Chief editor for the first issued steel metallurgy industry standard in China. YB4353-2013 "Bolt welding technology regulation".
6. Chief editor for the first issued construction industry standard in China. JGJ 18-2012 "The reinforcing bar welds and checks and accepts regulations".
7. Main compiling company for the first association standards of China engineering construction standardization CECS 226:2007 "Bolt welding technology regulation"
8. Exclusive possession for 2 invention patents: "Submerged arc stud welding machine" and " Gun cooling device"
9. Exclusive possession for 3 utility model patents: "Lightening protection sud welding machine", "Capacitor discharge stud welding machine" and "Submerged arc stud welding machine flux hopper"
10. First company to present the welding technology of M16 stainless stud and 20 chromium zirconium copper plate.
11. Firstly establishing the horizontal, over head and all position studs welding technology for 22 bolt and successfully being applied to the manufacturing of "160,000 tons carbon calcining kiln, rotary kiln" and "shield machine".
12. First company to mass customization 9 series stud welding machine with dozens of models.

China IKING Group, are the manufacture of stud welding products, with almost 30 years outstanding experiences in this field, quality products can be supplied with CE, ISO certificate etc., Honorable clients of China IKING includes NELSON STUD (CHINA), SWP (UK), CSCEC etc., all the successful experiences would pave the way for our successful cooperation in the future.





# 可控硅螺柱焊机

## Thyristor Stud Welding Machine



**Theory:** Drawn arc stud welding machine is a series of automatic processes that one end of the stud touches with the surface of the mother board (or the pipe piece), through the process of arc strike-lifting-main arc, and after the contact area is melted, a certain pressure is applied to the stud, then completing the welding.

**Features:** Drawn arc stud welding machine has the advantages of high welding efficiency, welding fast, simple operation, high welding strength, beautiful appearance, does not affect the material of the mother board and the stud itself, and there's no welding flux or welding materials to be needed neither.

**Series:**

- ST series Stud Welding Machine
- SN series Stud Welding Machine
- SM series Submerged Arc Stud Welding Machine

**Application:** Steel structure engineering, mechanical engineering, construction industry, tunnel engineering, sheet metal industry, high building engineering, industrial plant building, road, railway, bridge, tower, automobile, energy, transportation facilities, airport, station, power station, pipe bracket, lifting machinery and other steel structure industries.

## > ST Series Stud Welder

ST series  
The stud welding machine



- ST series stud welding machine is a kind of equipment that generates an arc between the welding end surface of a stud and the surface of another metal workpiece, and quickly applies pressure when the joint surface is melted to complete the welding. This series of equipment can usually weld M3-28 diameter studs on a thicker motherboard.
- Features:**
  - The only manufacture of stud welding machine with welding current, welding time preset function in China, current and time can be digitally displayed. The soldering time can be accurately preset to 0.01 second, and the precise preset of the welding current can reach 1 ampere. This function greatly improves the reliability of the stud welder and the stability of the weld quality, meanwhile reducing the dependence on welding skills.
  - Special design mis-operation prevention function, it can effectively avoid repeated soldering of the same solder joint.
  - The power-on protection function has been added. This function can effectively prevent damage to the components such as the chuck and ferrule holder during machine starting.
  - With short circuit and open circuit protection function, in case of fault elimination, it only needs to be powered off and then turned off/on again to resume normal operation of the machine, which will not cause damage to the main circuit and control circuit board, reduce the failure rate of the machine, improve the welder's durability and extend service life.
- Multi-purpose machine: bolt welding, stud welding and manual arc welding, easy operation.
- Application areas: stud welding in steel structure industry, welding of embedded parts in nuclear power station, bridge and high-speed rail industry, welding of industrial furnace water-cooled nails or Y-shaped nails, welding of wear-resistant nails in mechanical engineering industry, maintenance of chemical plants, etc.

### ST Series Stud Welding Machine Technical Data Sheet

Technical Parameter

Model	ST-1600-3	ST-2500-3	ST-3150-3
Stud Weld Range	Φ6-18mm	Φ10-25mm	Φ10-28mm
Max Weld Current	1600A	2500A	3150A
Regulated Output (Stud)	100-1600A	200-2500A	200-3150A
Regulated Output (MMA)	100-630A	200-800A	200-1000A
Timing Control	100-2800ms		
Max Weld Speed	15pc/16mm/min	15pc/19mm/min	15pc/22mm/min
	20pc/8mm/min	20pc/10mm/min	20pc/13mm/min
Applied Patent	Invention Patent Gun Cooling Device		
Main Circuit	Full Bridge Controlled Rectifier		
Control Circuit	Micro-processor Controlled		
Repeat Cycle Lock	Automatic		
Power Input	3 phase, 380VAC/50Hz/60Hz (other voltages available)		
Allowable Input Voltage Fluctuation Range	± 10%		
Power Cable Spec.	3×16mm <sup>2</sup> +1×8mm <sup>2</sup>	3×25mm <sup>2</sup> +1×10mm <sup>2</sup>	3×25mm <sup>2</sup> +1×10mm <sup>2</sup>
Control Cable Spec.	4wires(1mm <sup>2</sup> /pc)		
Max Length of Extension Welding Cable	100m		
Max Length of Earth Lead Cable	20m		
Protection Class	IP23		
Dimension (L x W x H)	950mm*480mm*700mm	1060mm*590mm*740mm	1060mm*590mm*740mm
Machine Weight	205kg	342kg	350kg
Multi-Process	Bolt Welding, Stud Welding, MMA		
Gas Shield Arc Welding	Optional		
Standard Stud Gun	SNQ7/SNQ8/SNQ9	SNQ8/SNQ9	



## > SN Seies Stud Welder

SN seies arc stud welding machine



- SN series arc stud welding machine is a kind of equipment that generates an arc between the stud welding end surface and the surface of another metal workpiece, and quickly applies pressure when the joint surface is melted to complete the welding. Arc stud welders can usually weld M3-28 diameter studs on thicker mother boards.
- Features:
  - The welding efficiency is fast, the welding strength is high, the shape is beautiful, it does not affect the material of the base metal and the stud itself, and there is no need to add any welding materials;
  - The SCR rectification method is mature in technology, simple in structure, and reliable;
  - The fifth-generation optimized main power supply can accurately control the welding process and improve the welding quality and stability;
  - MCU controls welding current and welding time, continuously adjustable, precise and accurate;
- Multi-purpose machine: Stud welding and manual arc welding are easy to convert and easy to use
- Application areas: stud welding in steel structure industry, welding of embedded parts in nuclear power station, bridge and high-speed rail industry, welding of industrial furnace water-cooled nails or Y-shaped nails, welding of wear-resistant nails in mechanical engineering industry, maintenance of chemical plants, etc.

### SN Series Arc Stud Welding Machine Technical Data Sheet

Technical Parameter

Model	SN-1600-5	SN-2500-5	SN-3150-5
Stud Weld Range	Φ6-18mm	Φ10-25mm	Φ13-28mm
Max Weld Current	1600A	2500A	3150A
Regulated Output (Stud)	100-1600A	200-2500A	200-3150
Regulated Output (MMA)	100-630A	200-800A	200-1000A
Timing Control	100-2800ms		
Max Weld Speed	12pc/16mm/min	12pc/19mm/min	12pc/22mm/min
	18pc/8mm/min	18pc/10mm/min	18pc/13mm/min
Applied Patent	Invention Patent Gun Cooling Device		
Main Circuit	Full Bridge Controlled Rectifier		
Control Circuit	Micro-processor Controlled		
Repeat Cycle Lock	Automatic		
Power Input	3 × ( 220-440 ) V / 50~60Hz		
Allowable Input Voltage Fluctuation Range	±10%		
Power Cable Spec.	3 × 16mm <sup>2</sup> + 1 × 8mm <sup>2</sup>	3 × 25mm <sup>2</sup> + 1 × 10mm <sup>2</sup>	3 × 25mm <sup>2</sup> + 1 × 10mm <sup>2</sup>
Control Cable Spec.	4 × 1mm <sup>2</sup>		
Max Length of Extension Welding Cable	100m		
Max Length of Earth Lead Cable	20m		
Protection Class	IP23		
Dimension (L × W × H)	950mm*480mm*700mm	1060mm*590mm*740mm	1060mm*590mm*740mm
Machine Weight	205kg	340kg	350kg
Multi-Process	Stud Welding, MMA		
Gas Shield Arc Welding	Optional		
Standard Stud Gun	SNQ7/SNQ8/SNQ9	SNQ8/SNQ9	





## > SM Series Submerged Stud Welder

SM series submerged arc stud welding machine



- SM series submerged arc stud welding machine is a kind of equipment specially used for stud welding of steel embedded parts; under the protection of flux (replacement of porcelain ring), arc is generated between the end surface of stud and the surface of metal workpiece, and the surface to be joined. After melting, apply pressure quickly to complete the welding. The submerged arc stud welding machine can weld M10-32 rebar.
- Features:
  - Rebar with irregular surface can be welded;
  - Choose flux instead of porcelain ring as stud welding protection material, and the flux can be reused;
  - The welding strength is high, the welding meat is full, and the material of the base metal and the stud itself is not affected;
  - The SCR rectification method is mature in technology, simple in structure, and reliable;
  - The fifth-generation optimized main power supply can accurately control the welding process and improve the welding quality and stability;
  - MCU controls welding current and welding time, continuously adjustable, precise and accurate;
- Multi-purpose machine: Submerged arc stud welding, stud welding and manual arc welding are easy to convert and easy to use.
- Applicable fields: welding of steel embedded parts in nuclear power plants, bridges and high-speed rail industries, welding of large or super large venues, high-speed railway stations, steel embedded studs, steel structure industry steel embedded studs, etc.

### SM Series Submerged Arc Stud Welding Machine Technical Data Sheet

Technical Parameter

Model	SM-1600-2	SM-2500-2	SM-3150-2
Stud Weld Range	Φ 8-20mm	Φ 10-28mm	Φ 14-38mm
Max Weld Current	1600A	2500A	3150A
Regulated Output (Stud)	100-1600A	200-2500A	200-3150A
Regulated Output (MMA)	100-630A	200-800A	200-1000A
Timing Control	100-16500ms		
Max Weld Speed	2pc/20mm/min	2pc/28mm/min	2pc/36mm/min
	6pc/8mm/min	6pc/10mm/min	6pc/14mm/min
Applied Patent	Invention Patent Gun Cooling Device/Submerged Arc Stud Welding Machine		
Main Circuit	Full Bridge Controlled Rectifier		
Control Circuit	Micro-processor Controlled		
Repeat Cycle Lock	Automatic		
Power Input	3*(220~440)V/50~60Hz		
Allowable Input Voltage Fluctuation Range	± 10%		
Power Cable Spec.	3*16mm <sup>2</sup> +1*8mm <sup>2</sup>	3*25mm <sup>2</sup> +1*10mm <sup>2</sup>	3*25mm <sup>2</sup> +1*10mm <sup>2</sup>
Control Cable Spec.	4*1mm <sup>2</sup>		
Max Length of Extension Welding Cable	50m		
Max Length of Earth Lead Cable	10m		
Protection Class	IP23		
Dimension (L x W x H)	950mm*480mm*700mm	1060mm*590mm*740mm	1060mm*590mm*740mm
Machine Weight	205kg	340kg	350kg
Multi-Process	Stud Welding, MMA, Bolt Welding, Submerged Welding		
Gas Shield Arc Welding	Optional		
Standard Stud Gun	SNQ6		



# 逆变螺柱焊机

## IGBT Stud Welding Machine



**Theory:** It is designed by the principle of IGBT high frequency inverter technology. The power source consists of core components such as high-power IGBT, high-frequency transformer, fast recovery diode, digital control circuit etc.

**Features:** The characteristics of inverter drawn arc stud welding machine is light weight, easy maintenance, stable and reliable welding quality, energy saving etc.

**Series:** SN7 Series Arc Stud Welding Machine  
SN7-D Series Dual Gun Arc Stud Welding Machine

**Application:** Steel structure, shipbuilding, chemical, construction, metallurgy, automobile, bridge, industrial boiler etc.



## > SN7 Series Stud Welder

SN7 Series  
Arc Stud Welding Machine



- SN7 series inverter arc stud welding machine is designed based on the principle of IGBT high frequency inverter technology. The power supply is composed of core components such as high-power IGBT, high-frequency transformer, fast recovery diode, and digital control circuit. The M3-25 diameter stud can be welded on a thicker motherboard.
- Features:
  - Using high frequency inverter technology, small size and light weight;
  - The core control component of the host is a PIC single-chip microcomputer, and the welding current and welding time output are more accurate;
  - The core components are all selected international first-class brands;
  - It has the function of preventing repeated welding, which can prevent damage to equipment or accessories caused by secondary welding;
- Multi-purpose machine: Stud welding and manual arc welding are easy to convert and use.
- Application areas: stud welding in steel structure industry, welding of embedded parts in nuclear power station, bridge and high-speed rail industry, welding of industrial furnace water-cooled nails or Y-shaped nails, welding of wear-resistant nails in mechanical engineering industry, maintenance of chemical plants, etc.

### SN7 Series Welding Machine Technical Data Sheet

Technical Parameter

Model	SN7-800	SN7-1200	SN7-1600	SN7-2500	SN7-3150
Stud Weld Range	Φ 3-12mm	Φ 5-16mm	Φ 6-18mm	Φ 10-25mm	Φ 10-28mm
Max Weld Current	800A	1200A	1600A	2500A	3150A
Regulated Output (Stud)	100-800A	100-1200A	100-1600A	200-2500A	200-3150A
Regulated Output (MMA)	100-800A	100-1200A	100-1600A	200-2500A	200-3150A
Timing Control	30-1500ms		400-3000ms		
Max Weld Speed	16pc/M8/min	16pc/M10/min	16pc/M12/min	16pc/ Φ19/min	16pc/ Φ22/min
Main Circuit	IGBT				
Control Circuit	PIC/DSP				
Repeat Cycle Lock	Automatic				
Power Input	3phase, 380~440VAC/50-60Hz				
Allowable Input Voltage Fluctuation Range	± 10%				
Power Cable Spec.	3×16mm <sup>2</sup> + 1×6mm <sup>2</sup>	3×16mm <sup>2</sup> + 1×8mm <sup>2</sup>	3×16mm <sup>2</sup> + 1×8mm <sup>2</sup>	3×25mm <sup>2</sup> + 1×10mm <sup>2</sup>	3×25mm <sup>2</sup> + 1×10mm <sup>2</sup>
Control Cable Spec.	4×1mm <sup>2</sup>				
Max Length of Extension Welding Cable	100m				
Max Length of Earth Lead Cable	20m				
Protection Class	IP23				
Dimension (L x W x H)	640mm*420mm*550mm	640mm*440mm*570mm	640mm*460mm*600mm	700mm*440mm*740mm	700mm*440mm*800mm
Machine Weight	45kg	55kg	60kg	95kg	105kg
Multi-Process	Stud Welding, MMA				
Gas Shield Arc Welding	Optional				
Standard Stud Gun	SNQ7		SNQ7/SNQ8	SNQ8/SNQ9	



## > SN7-D Series Dual Stud Welder

SN7-D Series Dual  
Gun Arc Stud Welding Machine



- SN7-D series inverter arc stud welding machine is designed based on the principle of IGBT high frequency inverter technology. The power supply is composed of core components such as high-power IGBT, high-frequency transformer, fast recovery diode, and digital control circuit. The M6-25 diameter stud can be welded on a thicker motherboard.
- Features:
  - One machine equipped with two welding guns, welding at the same time, not affect each other and has stable quality. It is especially suitable for the projects with short-term schedule and large quantity studs, which greatly improves construction efficiency and save cost.
  - Specially used for stud welding of various sizes of 6-25mm in diameter for all-position welding, especially for Composite Steel deck through welding. Welding current and welding time can be preset, ensure consistent welding effects.
  - With function of automatic detection and identification, prevent damage to equipment and accessories caused by repeat welding.
- Applicable fields: stud welding in steel structure industry, welding of embedded parts in nuclear power station, bridge beam and high-speed rail industry, welding of industrial furnace water-cooled nails or Y-shaped nails, welding of wear-resistant nails in mechanical engineering industry, maintenance of chemical plants, etc.

### SN7-D Series Dual Gun Arc Stud Welding Machine Technical Data Sheet

Technical Parameter

Model	SN7-1600D	SN7-2500D
Stud Weld Range	Φ 6-19mm	Φ 10-25mm
Max Weld Current	1600A	2500A
Regulated Output (Stud)	100-1600A	200-2500A
Regulated Output (MMA)	100-1600A	200-2500A
Timing Control	400-3000ms	
Max Weld Speed	32pc/M16/min	32pc/Φ 19/min
Main Circuit	IGBT	
Control Circuit	PIC/DSP	
Repeat Cycle Lock	Automatic	
Power Input	3phase, 380~440VAC/50-60Hz	
Allowable Input Voltage Fluctuation Range	± 10%	
Power Cable Spec.	3 × 16mm <sup>2</sup> + 1 × 8mm <sup>2</sup>	3 × 25mm <sup>2</sup> + 1 × 10mm <sup>2</sup>
Control Cable Spec.	4 × 1mm <sup>2</sup>	
Max Length of Extension Welding Cable	50m	
Max Length of Earth Lead Cable	10m	
Protection Class	IP23	
Dimension (L x W x H)	700mm*440mm*800mm	700mm*440mm*800mm
Machine Weight	90kg	96kg
Multi-Process	Stud Welding, MMA	
Gas Shield Arc Welding	Optional	
Standard Stud Gun	SNQ8/SNQ9	





# 短周期 螺柱焊机

Short Cycle Stud Welder



**Theory:** The short-cycle arc stud welding machine is to contact one end of the stud with the thinner mother board (or pipe fitting) surface, through a series of automatic processes such as arc ignition-lifting-main arc-upsetting. After the contact surface is melted, the screw The column is inserted into the molten pool with a certain pressure, and is a welding process that is completed in a very short time (usually several milliseconds to tens of milliseconds).

**Features:** Short-cycle stud welding has the advantages of extremely fast welding time, high welding strength, beautiful shape, less heat impact on the mother board, and does not affect the material of the base material and the stud itself, and does not require any flux or welding material.

**Series:** SSC Series Inverter Arc Stud Welder  
SCT Series Thyristor Arc Stud Welder

**Application:** Automotive sheet metal, high-voltage complete sets, special vehicles, power systems, machinery manufacturing, etc.

## > SSC Series Inverter Arc Stud Welder

SSC Series  
Inverter Arc Stud Welder  
Short Cycle Stud Welder



- SSC series short cycle arc stud welding machine can weld studs below M12 (inclusive) on a relatively thin mother board in a very short time (the thickness of the mother board is greater than 1/8 of the diameter of the stud). There are three modes to choose from: gas protection, porcelain ring protection, and no protection.
- The power supply has a very high load regulation rate, which can output a large welding current in a very short time;
- Very short welding time, welding can be completed within tens of milliseconds;
- The material range of weldable studs is wide, including: carbon steel, stainless steel, aluminum, etc.;
- For the mother board is stainless steel, carbon steel, galvanized sheet or aluminum sheet, it has a relatively good welding effect.
- Using inverter technology, small size, light weight, energy saving and environmental protection;
- Integrated main filter to improve the EMC performance of the machine;
- The arc is stable, the welding strength is high, and the weld meat is beautifully formed.
- Applicable fields: widely used in automobile sheet metal, high-voltage complete sets, special vehicles, machinery manufacturing and other industries.

### SSC series Inverter Arc Stud Welder Machine Technical Data Sheet

#### Technical Parameter

Model	SSC-800i	SSC-1000i
Circuit topology	Full bridge inverter, full wave rectification	
Power Input	3phase,380~440VAC/50-60Hz	
Allowable Input Voltage Fluctuation Range	±10%	
Power Cable Spec.	3*10mm <sup>2</sup> +1*6mm <sup>2</sup>	
Solderable stud material	Carbon steel, stainless steel, aluminum, etc.	
Main Circuit	IGBT	
Ferrule protection welding range	3-12mm	3-14mm
Short cycle welding range	3-8mm	3-12mm
Gas shielded welding range	3-10mm	3-12mm
Max Weld Current	800A	1000A
Arc ignition current range	30-100A	
Ignition time range	10-100ms	
Main arc current range	100--1000A	
Main arc time rang	5-1000ms	
Nail drop time range	4-50ms	
Upsetting current range	100-1000A	
Upsetting time range	4-50ms	
Pre-ventilation time range	500-2000ms	
Max Weld Speed	25pcs/min(M8)	25pcs/min(M12)
Control Cable Spec	7*1mm <sup>2</sup>	
Max Length of Extension Welding Cable	20mm	
Max Length of Earth Lead Cable	10m	
Cooling Method	Air Cooling	
Protection Class	IP23	
Dimension (L x W x H)	600mm*320mm*400mm	600mm*320mm*400mm
Machine Weight	35kg	38kg





## > SCT Series Thyristor Arc Stud Welder

SCT Series  
Thyristor Arc Stud Welder  
Short Cycle Stud Welder



- SCT series thyristor short-cycle arc stud welding machine can weld studs made of carbon steel, stainless steel, aluminum and other materials on a relatively thin mother board in a short time (the thickness of the mother board is greater than 1/ of the stud diameter 8, and the thickness of the motherboard is greater than 0.6mm) There are three modes to choose from: gas protection, porcelain ring protection, and no protection.
- The power supply has a higher load regulation rate and can output a large welding current in a short time;
- The welding time is short, and the welding can be completed in several to tens of milliseconds;
- Automatically compensate for grid voltage fluctuations;
- Stable arc, high welding strength, beautiful welding meat;
- Compact structure, small size, light weight, and convenient to move;
- The material range of weldable studs is wide, including: carbon steel, stainless steel, aluminum, etc.;
- The unique dual-channel design can realize that two sets of parameters of one device do not interfere with each other, and the economy is high;
- Applicable fields: automotive sheet metal, high-voltage complete sets, special vehicles, power systems, machinery manufacturing and other industries.

### SCT Series Thyristor Arc Stud Welder Machine Technical Data Sheet

Technical Parameter

Model	SCT-500	SCT-500D	SCT-800	SCT-800D	SCT-1000	SCT-1000D
Circuit topology	Transformer rectification					
Power Input	3*(220-440)V / 50~60Hz					
Allowable Input Voltage Fluctuation Range	±10%					
Power Cable Spec.	3*10mm <sup>2</sup> +1*6mm <sup>2</sup>					
Solderable stud material	Carbon steel, stainless steel, aluminum, etc.					
Output channel	Single channel	Dual channel	Single channel	Dual channel	Single channel	Dual channel
Industrial control interface	Optional					
Porcelain ring protection welding range	3-8mm		3-12mm		3-14mm	
Short cycle welding range	2-6mm		3-8mm		3-10mm	
Gas shielded welding range	2-8mm		3-10mm		3-12mm	
Current optional gear	500A		800A		600/1000A	
Welding time range	5-100ms					
Pre-ventilation time range	100-2000ms					
Max Weld Speed	25pcs/min(M6)		25pcs/min(M8)		25pcs/min(M10)	
Control Cable Spec	7*1mm <sup>2</sup>					
Cooling method	Air cooling					
Protection Class	IP23					
Dimension (L x W x H)	630mm*330mm*420mm		630mm*330mm*420mm		630mm*330mm*420mm	
Machine Weight	60kg	68kg	63kg	72kg	65kg	75kg



# 焊枪与配件

## Stud Weld Gun and Spare Parts



**Theory:** Use the clamp to clamp the stud to be welded, and complete the lifting action by the torque provided by electromagnetic, motor or cylinder, etc. After the lifting time is over, the stud is inserted into the molten pool by the spring, motor or cylinder.

**Features:** The arc stud welding torch has the advantages of suitable lifting force, high lifting accuracy, relatively smooth descent speed, consistent reciprocating performance, and good heat dissipation.

**Series:**

- SNQ6 arc welding gun
- SNQ7 arc welding gun
- SNQ8 arc welding gun
- SNQ9 arc welding gun

**Application:**

- Thyristor Stud Welder
- IGBT (Inverter) Stud Welder
- SSC Series Inverter Arc Stud Welder
- SCT Series Thyristor Arc Stud Welder





SNQ6型  
埋弧焊枪  
SNQ6  
arc welding gun

- Cooling device been applied on stud weld gun, it is high reliable product.
- Good lift strength, wide range of lift adjustment
- Especially fitted with submerged arc stud welder
- Aluminium alloy material, good performance on solid and heat dispersion.
- Weld control cable with protective cover, with wearability and insulativity, Especially fitted with submerged arc stud welder improve reliability.



SNQ7型  
电弧焊枪  
SNQ7  
arc welding gun

- Cooling device been applied on stud weld gun, it is high reliable product.
- Good lift strength, wide range of lift adjustment
- Particularly suitable for short cycle, gas shielded welding, etc.;
- The control cable has a protective sleeve to strengthen the insulation and improve the durability;
- Adopting injection-molded gun shell, the gun body is light in weight, easy to operate, and good in heat dissipation.



SNQ8型  
电弧焊枪  
SNQ8  
arc welding gun

- Cooling device been applied on stud weld gun, it is high reliable product.
- Nylon gun shell, light weight and good hand feeling;
- Installed mechanical flexible damping to reduce welding spatter;
- The control cable is equipped with a protective sleeve to increase the wear resistance and insulation performance
- Improve reliability.



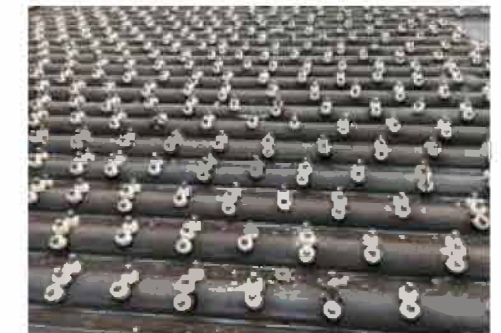
SNQ9型  
电弧焊枪  
SNQ9  
arc welding gun

- Cooling device been applied on stud weld gun, it is high reliable product.
- Aluminium alloy material, good performance on solid and heat dispersion.
- A damping device is installed to reduce welding spatter;
- Reduce the safety risks of welders. Good welding quality and easy operation;
- The control cable is equipped with a protective sleeve to increase the wear resistance and insulation performance
- Improve reliability.

### Arc Series Welding Gun Technical Data Sheet

#### Technical Parameter

Model	SNQ6	SNQ7	SNQ8	SNQ9
Gun shell material	Cast aluminum	Modified nylon	Nylon	Cast aluminum
Damping device	/	/	Have	Have
Welding diameter range	M12-28	M3-12	M10-25	M12-28
Maximum lifting height	15mm	8mm	15mm	15mm
Drive way	Electromagnetic	Electromagnetic	Electromagnetic	Electromagnetic
Cooling device	Have	Have	Have	Have
Solderable materials	Carbon steel, Stainless steel, Alloy			
Gas protection	/	Can match	/	/
Short cycle welding	/	Adaptation	/	/
Long cycle welding	Adaptation			
Welding cable specification	70/95mm <sup>2</sup>	35mm <sup>2</sup>	70/95mm <sup>2</sup>	70/95mm <sup>2</sup>
Welding cable length	2m	5m	2m	2m
Control cable specification	4*1mm <sup>2</sup>	7*1mm <sup>2</sup>	4*1mm <sup>2</sup>	4*1mm <sup>2</sup>
Control cable length	2m	5m	2m	2m
Weight (without cable)	2.4kg	1.0kg	2.0kg	2.5kg
Adapted models	SN/SM/ST/SN7	SSC/SN/SN7	SN/SM/ST/SN7	SN/SM/ST/SN7





T-type stud chuck and Ferrule holder



Chuck Screw



Straight stud chuck and Ferrule holder



Support Bars    Stainless steel threaded studs



Shear studs and Ferrule



Bunker of Submerged-arc Welding





## Cooperation Case

## Cooperation Case

National Stadium "Bird's Nest"  
CCTV Headquarters Building  
Shanghai World Expo Venue  
Shanghai World Financial Center  
Beijing-Tianjin-Tangshan Railway  
Beijing-Shanghai High-speed Railway  
Wuhan Passenger Transport Station  
Beijing-Shanghai High Speed Railway  
Shanghai Hongqiao Hub Station  
Dubai Maidan Racecourse  
Shenzhen University City  
Inter base  
Hudong Zhonghua Shipbuilding Group  
Mustang car  
Jiangnan Shipyard, etc.  
Beijing Flower Expo Construction Project;  
Luogang Railway Construction Project;  
Suzhou Singapore Industrial Park  
Construction Project, etc.

## Cooperation Client

China Construction Steel Structure Co., Ltd.  
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Bureau Metal Structure Engineering Company  
Seiko Steel Structure Group Co., Ltd. and its  
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Hangxiao Steel Structure Group Co., Ltd. and its  
branch company Shanghai Baoye Steel Structure  
Corporation  
China Metallurgical Group Beijing Building  
Research Institute  
Shanghai Guandal Steel Structure Co., Ltd.  
Zhejiang Southeast Network Group Co., Ltd.  
Chaofeng Steel Structure Group Co., Ltd. and  
its subsidiaries  
Hangzhou Dadi Net Manufacturing Co., Ltd.  
Anhui Wuhu Hengda Steel Structure Co., Ltd.  
Shanghai Guangjie Steel Structure Manufacturing  
Co., Ltd.  
Shaanxi Northwest Electric Power Construction  
Company  
Shaanxi Provincial Institute of Architectural  
Research  
China Water Resources and Hydropower Seventh  
Engineering Bureau  
Shanghai Marton Steel Structure Co., Ltd.  
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